

Work Order ID 102980

102980

Page 1

June-12-13 9:23:41 AM

Item ID: D3242-1

Revision ID:

Item Name: Tag

Start Date: 6/11/13 Start Qty: 8.00

Required Date: 6/11/13 Req'd Qty: 8.00

Reference:

Approvals: Process Plan: MFP

Date: 13-6-13 Tooling:

Date:

Run Start *NR1*

Stop

NR2

QC:

Date: SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3242

Rev C

100

100

Purchasing

Purchasing

PURCHASING

Memo Issue P/O: 20167 D3242-1 Tag as per Dwg D3242 Material: Hyland Industries M0100840 urethane coated nylon (orange color); use 0.25" high black lettering Possible Supplier: Tulmar Safety Systems Inc. Mat'l #1508 Material release note is required

110

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

Ensure Material Release Note is attached

120

120

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

SHP

0.00 13 6 27

8

CD 13/06/14 (8)

F 13/6/14 (8)

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATEWork Order update only 

Work Order: _____	DISPOSITION			AGAINST DEPARTMENT/PROCESS				
Part No. _____	Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
NCR No. _____	Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
	Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
	Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY									
Landing Gear			General						
<input type="checkbox"/>	Bending	<input type="checkbox"/>	Bend	<input type="checkbox"/>	Folio/Program	<input type="checkbox"/>	Outside Dimensions	<input type="checkbox"/>	Pressure/Forced
<input type="checkbox"/>	Centre Not Concentric	<input type="checkbox"/>	BOM/Route	<input type="checkbox"/>	Grain	<input type="checkbox"/>	Over/Under tolerance	<input type="checkbox"/>	Set-up
<input type="checkbox"/>	Cracks	<input type="checkbox"/>	Broken/Damage/Defect	<input type="checkbox"/>	Hardware	<input type="checkbox"/>	Part Incorrect	<input type="checkbox"/>	Temperature/Cure
<input type="checkbox"/>	Crimp/Kink/Ripple/Wave	<input type="checkbox"/>	Burrs	<input type="checkbox"/>	Inspection Incomplete/Unqualified	<input type="checkbox"/>	Part Lost/Missing	<input type="checkbox"/>	Weld
<input type="checkbox"/>	Cuffs	<input type="checkbox"/>	Contamination	<input type="checkbox"/>	Instructions Incomplete/Unclear	<input type="checkbox"/>	Part Moved	<input type="checkbox"/>	Wrong Stock Pulled
<input type="checkbox"/>	Crushing	<input type="checkbox"/>	Countersink	<input type="checkbox"/>	Misaligned/off center	<input type="checkbox"/>	Positioned Wrong	<input type="checkbox"/>	
<input type="checkbox"/>	Heat Treat	<input type="checkbox"/>	Cut Too Short	<input type="checkbox"/>	Mislabeled	<input type="checkbox"/>	Power Loss/Surge	<input type="checkbox"/>	Other
<input type="checkbox"/>	Inspection Strip in Tube	<input type="checkbox"/>	Drawing	<input type="checkbox"/>	Misread				
<input type="checkbox"/>	Marks/Chatter	<input type="checkbox"/>	Drill Holes	<input type="checkbox"/>	Off-set				
<input type="checkbox"/>	Turning Sequence	<input type="checkbox"/>	Finish	<input type="checkbox"/>	Out of Calibration				
<input type="checkbox"/>	Wave/Twist in Tube	<input type="checkbox"/>	Fit/Function	<input type="checkbox"/>	Out of Sequence				

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102980

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June-12-13 9:23:41 AM

Item ID: D3242-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Tag

Stop

NS2

Start Date: 6/11/13

Start Qty: 8.00

8

Cust Item ID:

Required Date: 6/11/13

Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

130

130

Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: GA

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

8X

11.13-06-28

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MLJ 13-06-28

PLB 06/26

DQA: _____

Date: _____

QA Closed: _____

Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
Part No. _____	Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>		
NCR No. _____	Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>		
	Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>		
	Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General											
Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Folio/Program	<input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Pressure/Forced								
Centre Not Concentric	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Grain	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Set-up								
Cracks	<input type="checkbox"/> Broken/Damage/Defect	<input type="checkbox"/> Hardware	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Temperature/Cure								
Crimp/Kink/Ripple/Wave	<input type="checkbox"/> Burrs	<input type="checkbox"/> Inspection Incomplete/Unqualified	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Weld								
Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Moved	<input type="checkbox"/> Wrong Stock Pulled								
Crushing	<input type="checkbox"/> Countersink	<input type="checkbox"/> Misaligned/off center	<input type="checkbox"/> Positioned Wrong									
Heat Treat	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Other								
Inspection Strip in Tube	<input type="checkbox"/> Drawing	<input type="checkbox"/> Misread										
Marks/Chatter	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Off-set										
Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Calibration										
Wave/Twist in Tube	<input type="checkbox"/> Fit/Function	<input type="checkbox"/> Out of Sequence										

Picklist Print

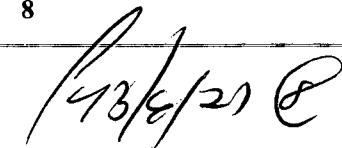
June-12-13 9:23:41 AM

Page 1

Work Order ID: 102980**Parent Item:** D3242-1**Parent Item Name:** Tag**Start Date:** 6/11/13**Required Date:** 6/11/13**Start Qty:** 8.00**Required Qty:** 8.00**Comments:** IPP A04.02.20New issueKJ/DS

IPP Rev:B 08-03-18 chg to revC DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3242-1P Tag		Purchased	No			100	Each	0.0000	1	8			



DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
Part No. _____	Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>		
NCR No. _____	Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>		
	Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>		
	Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

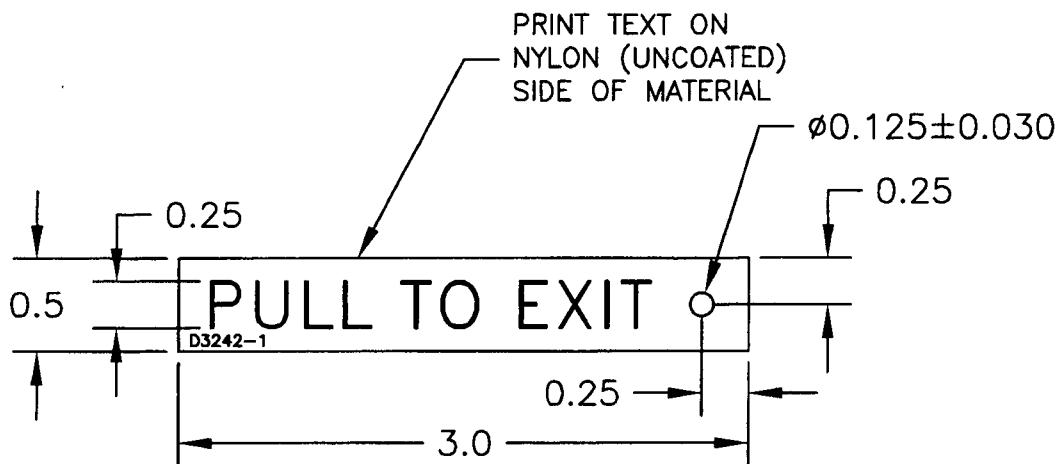
FAULT CATEGORY

Landing Gear <ul style="list-style-type: none"> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube 	General <ul style="list-style-type: none"> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function 	<ul style="list-style-type: none"> <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence 	<ul style="list-style-type: none"> <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge 	<ul style="list-style-type: none"> <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
---	---	---	--	--

DART

DESIGN <i>44</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>HH</i>	DRAWING NO. D3242	REV. C SHEET 1 OF 1
DATE 07.04.03		TITLE TAG	SCALE 1:1
A.	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	
C	07.04.03	CORRECT/UPDATE MATERIAL; ADD TOL; ADD 0.25 DIM; SPECIFY PRINTING SIDE	

RELEASED

07.04.09 *HH*D3242-1 TAG*102980*NOTES:

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100840 URETHANE COATED NYLON, ORANGE (REF TULMAR MATERIAL #1508)
OR
LAMCOTEC COATING TECHNOLOGIES INC. 200 DENIER URETHANE COATED NYLON, #310 ORANGE (REF TULMAR MATERIAL #1703)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS							
Part No. _____	Rework Scrap Use-as-is Suspected Unapproved	Skid-tube Machining Thermoforming Large Fab	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier	Engineering Quality Other				
NCR No. _____									

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General				Outside Dimensions				Pressure/Forced Set-up	
Bending	<input type="checkbox"/>	Bend	<input type="checkbox"/>	Folio/Program	<input type="checkbox"/>	Outside Dimensions	<input type="checkbox"/>	Pressure/Forced		
Centre Not Concentric	<input type="checkbox"/>	BOM/Route	<input type="checkbox"/>	Grain	<input type="checkbox"/>	Over/Under tolerance	<input type="checkbox"/>	Set-up		
Cracks	<input type="checkbox"/>	Broken/Damage/Defect	<input type="checkbox"/>	Hardware	<input type="checkbox"/>	Part Incorrect	<input type="checkbox"/>	Temperature/Cure		
Crimp/Kink/Ripple/Wave	<input type="checkbox"/>	Burrs	<input type="checkbox"/>	Inspection Incomplete/Unqualified	<input type="checkbox"/>	Part Lost/Missing	<input type="checkbox"/>	Weld		
Cuffs	<input type="checkbox"/>	Contamination	<input type="checkbox"/>	Instructions Incomplete/Unclear	<input type="checkbox"/>	Part Moved	<input type="checkbox"/>	Wrong Stock Pulled		
Crushing	<input type="checkbox"/>	Countersink	<input type="checkbox"/>	Misaligned/off center	<input type="checkbox"/>	Positioned Wrong	<input type="checkbox"/>			
Heat Treat	<input type="checkbox"/>	Cut Too Short	<input type="checkbox"/>	Mislabeled	<input type="checkbox"/>	Power Loss/Surge	<input type="checkbox"/>			
Inspection Strip in Tube	<input type="checkbox"/>	Drawing	<input type="checkbox"/>	Misread	<input type="checkbox"/>		<input type="checkbox"/>			
Marks/Chatter	<input type="checkbox"/>	Drill Holes	<input type="checkbox"/>	Off-set	<input type="checkbox"/>		<input type="checkbox"/>			
Turning Sequence	<input type="checkbox"/>	Finish	<input type="checkbox"/>	Out of Calibration	<input type="checkbox"/>		<input type="checkbox"/>			
Wave/Twist in Tube	<input type="checkbox"/>	Fit/Function	<input type="checkbox"/>	Out of Sequence	<input type="checkbox"/>		<input type="checkbox"/>			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO20167

Purchase Order Date 6/14/2013
PO Print Date 6/14/2013

Page Number 1 of 1

Order From : VC-TUL001 Ship To : DART AEROSPACE LTD
TULMAR SAFETY SYSTEMS 1270 ABERDEEN
1123 CAMERON ST HAWKESBURY, ON K6A 1K7
HAWKESBURY, ON K6A 2B8 CANADA
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	
	Customer Tax #	10127-2607
Ship To Contact	Terms	Net 30
Ship To Phone	Currency	CAD
Ship Via:	FOB	Destination-Collect
Ship Acct:		

FAKED
(Signature)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
Line Comments									
Delivery Comments									
1	D3949-043P	Gross Weight Towing Cable Flag Assembly	6/28/2013		4.00				\$56.00
			Yes		Each				
	AS PER DWG D3949 REV. A	B102750	6/28/2013						

Line Total: \$56.00

2	D3242-1P	Tag	6/28/2013	8.00	\$95.60
			Yes	Each	
	AS PER DWG D3242 REV. C	B102980	6/28/2013		

Line Total: \$95.60

PO Total: \$151.60

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
 Hawkesbury, ON K6A 2B8 CA
 Tel: 613-632-1282
 Fax: 613-632-2030
 MID : XOTULSAF1123HAW
 email: info@tulmar.com

Packing Slip No:

48536

Ship Date

26-Jun-13

Bill To:

Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7. Canada

Ship to:

Dart Aerospace
 1270 Aberdeen Street
 Att: Chantal Lavoie
 Tel: 613-632-9577
 Hawkesbury, ON K6A 1K7. Canada

Order number	Sales order date	Account number	Account manager
30570	14-Jun-13	CDART100	Helena Vandeweerd
PO number	Ship Via	Shipping Terms	Quantity on back order
PO20167	Pick-Up	FOB HAWKESBURY	
Item No.	Quantity ordered	UOM	Cty Shipped/Returned
Description			

8972-002
 Strap,Colour Red,25³/₄" L x 2" W/"Gross Weight Towing Cable"

Drawing No: D3949 (p/n D3949-043 Rev A)
 DWG Rev: A

LN 1

Lot No: BATCH0000000003 Qty: 4

5385
 Label Dart, Black letters/Size 3"x 1/2"
 Drawing No: D3242 (P/N D3242-1)
 DWG Rev: C

LN 2

Lot No: BATCH0000000028 Qty: 8

Shipper

Date: JUN 26 2013

Certificate of Conformance

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
 If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

 See Certification Enclosed

Authorized Inspector

Date: JUN 26 2013



THE DISCOVERY/LANCER GROUP

1-145 Riviera Drive, Markham Ontario L3R-5J6
Tel: 905-470-0744 Fax: 905-470-9454



Certificate of Compliance

DATE: April 22 2013

OUR PROD. NO.: 11025 (1016G)

CUSTOMER P/O NO.: 25238-00

CUSTOMER: Tulmar Safety Systems Inc.

PRODUCT: TW MULTI PLASTIC INK

QTY. SHIPPED: 1 GALLON

LOT NO.: 100610001

ROLL NO.: —

MANUFACTURING DATE : OCT 6th 2010

SHELF-LIFE : 5 YEARS

We certify that the product,

11025 BLACK

TW MULTI PLASTIC INK

was manufactured, inspected and Conforms to specifications
applicable to the product.

Signature: Ron Tallant

Title: SHIPPER

FOR 5385

TS 7306 /34

RECEIVED

APR 7 2013

FZ:DT 2002/04/11

Highland Industries, Inc.

Kernersville Finishing Plant

215 Drummond St., Kernersville, NC 27284

Tel: (336) 993-2154 Fax: (336) 992-1409

Release No: 934601

Pick Ticket No: 95134

Purchase Order No: 23642-00

CERTIFICATE OF ANALYSIS

PROCESS CERTIFICATION: THIS MATERIAL CONTAINS NO POLYESTER URETHANES AND NO POLYESTER URETHANES WERE USED IN THE MANUFACTURING OF THIS MATERIAL.

Description: 200 denier Nylon denier
single coated, Width: 46"

Ship To: Tulmar Safety Systems
1123 Cameron St.

Style No: M0100840

Hawkesbury, Ontario
Canada K6A 2B8

COA Date: 9/21/2012

Lot Number: 627340

MFG Date: 9/12/2012

FAA TSO C13f MIL-C83489/1

AMS-3272/1 with tear deviation to 4lb/3lb per MIL-C-83489/1 Fabric
"Orange"

Film: Polyether

Description (Units)		Standard	Specification	Results
Weight (oz/yd ²)		FED STD 191a No. 5041	6.0-7.5	6.5
Tear Strength Tongue (lbs)	WARP FILL	FED STD 191a No. 5134		5.9 7.2
Tear Strength Trap (lbs)	WARP FILL	FED STD 191a No. 5136		15.5 13.6
Tensile Grab WARP X FILL (lbs)	WARP FILL	FED STD 191a No. 5100		222 192
Adhesion, Strip (lbs/in)	WARP	FED STD 191a No. 5970	15 min	35
Breakaway (lbs/in)	WARP	FED STD 191a No. 5100	50 min	70

Amanda Hale

QA Authorized Representative

9/21/2012

Date

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BS 1508 / 06

THE

DISCOVERY/LANCER GROUP

1-145 Riviera Drive, Markham Ontario L3R-5J6
Tel: 905-470-0744 Fax: 905-470-9454



Certificate of Compliance

DATE: Nov. 17 2011

OUR PROD. NO.: TW-1091-4

CUSTOMER P/O NO.: 21886-00

CUSTOMER: Tulmar Safety Systems Inc.

PRODUCT: MULTI PLASTIC RETARDER

QTY. SHIPPED: 1 GALLON

LOT NO.: N/A

ROLL NO.: N/A

MANUFACTURING DATE: N/A Nov /2011

SHELF-LIFE: 5 YRS. Nov /2016

We certify that the product,

TW-1091-4

MULTI PLASTIC RETARDER

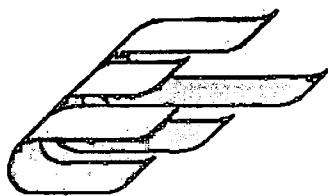
was manufactured, inspected and Conforms to specifications
applicable to the product.

Signature:

Title:

SHIPPER

TSS # 7306-RET/09 AC



J. ENNIS FABRICS

October 26, 2012

Fax To: Tulmar Safety Systems
Fax: 613-632-2030
Attention: Meagan
Fax From: Susan Nolan

Certificate of Conformance

Re: PO 24209-00 Sportlight 11 Red

The goods shipped on P/O 24209-00 are as per sampled goods. Specification as follows:
As per mill documentation, Sportlight 11 Red is in compliance with the following standards:

Width: Product is 58 inches wide.
Roll Size: Average roll length is 50 yards.
Weight: Product weight is 21.18 ounces per lineal yard. Product weight is 13.15 ounces per square yard.
Content: 100% Nylon
Coating: Product has a Polyvinyl Chloride Coating
Denier: 420 Denier
Thread Count: Construction is 48 x 34 threads per square inch.
Protective Finish: Product is water repellent.
Hydro Resist: Product has hydro-resistant properties. AATCC 127-1988: 5000mm
Breaking: CAN 2-4.2-M77 Method 9.2 C.R.E. Grab: Warp: 408 lbs, Weft: 304 lbs
Tearing: CAN 2-4.2-M77 Method 12.3 Pendulum: Warp: 25 lbs. Weft: 17.5 lbs
Elongation: CAN 2-4.2-M77 Method 9.2 C.R.E. Grab: Warp: 58%, Weft: 51%
Cold Crack: Cold Crack is -20 degree Celsius
Cautions: Not dimensionally stable with temperature change. Product fades with prolonged U.V. Exposure. PVC can crack or peel with exposure to extreme cold or solvents. Nylon is not suitable for boat tops, travel covers, tonneau covers or other outdoor applications.

Manufacture Date: 10/28/11

Lot Number: 402933

Sincerely,
J. Ennis Fabrics Ltd.

S Nolan

Susan Nolan
Customer Service Centre Specialist

For 8972-002

BS #1738/06

LORD & HODGE, Inc.
Grommets • Snap Fasteners • Vacu-Vises™
P.O. Box 737, Middletown, CT 06457-0737
TEL (860) 632-7006 FAX (860) 632-2192
Web: www.lordandhodge.com
E-mail: customerservice@lordandhodge.com

WE CERTIFY THAT MATERIAL SUPPLIED ON:

PACKING LIST #: 84640

DATED: NOVEMBER 3, 2006

P.O. #: 11975

SOLD TO: TULMAR SAFETY SYSTEMS

QUANTITY: 35 GROSS

IS IN ACCORDANCE WITH SPECIFICATIONS: #1 GROM.& WASH.-BRASS

 
Signature Title

TCC # 4221/05



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée – established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

27 September 2011

Tulmar Safety Systems
1123 Cameron Street
Hawkesbury, Ontario
K6A 2B8

Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the item mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 27 September 2011, has been produced in accordance with the requirements of your Purchase Order no. 21401-00 of 26 September:

-Thread, nylon, CBB69, colour #51 (red), V-T-295, type 2, class A, size E – 9.72 lb, lot # 1644502

Yours truly,

Herschie Schachter
Herschie Schachter
CANSEW INC.

TBS # 2532/04. (2)

MONTRÉAL - Head Office/Siège social
111 Chabanel W/O H2N 1C9
Administration: (514) 382-2807
Commandes/Orders: (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1674 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 -29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-657-4197
FAX: (403) 291-5139

VANCOUVER
1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca



THE

DISCOVERY/LANCER GROUP

1-145 Riviera Drive, Markham Ontario L3R-5J6
Tel: 905-470-0744 Fax: 905-470-9454

Certificate of Compliance

DATE: JAN. 24TH 2013

OUR PROD. NO.: 11021 (1012G)

CUSTOMER P/O NO.: 24717-00

CUSTOMER: Tulmar Safety Systems Inc.

PRODUCT: TW MULTI PLASTIC INK

QTY. SHIPPED: 2

LOT NO.: 072811001X2

ROLL NO.: —

MANUFACTURING DATE : JULY 28 2011

SHelf-Life: 5 yrs.

We certify that the product,

11021 WHITE

TW MULTI PLASTIC INK

was manufactured, inspected and conforms to specifications
applicable to the product.

Signature: B. Barry

Title: SHIPPER

(S)

TSS # 7306-002/16



THE

DISCOVERY/LANCER GROUP

1-145 Riviera Drive, Markham Ontario L3R-5J6
Tel: 905-470-0744 Fax: 905-470-9454



Certificate of Compliance

DATE: Nov. 17 2011

OUR PROD. NO.: TW-1091-4

CUSTOMER P/O NO.: 21886-00

CUSTOMER: Tulmar Safety Systems Inc.

PRODUCT: MULTI PLASTIC RETARDER

QTY. SHIPPED: 1 GALLON

LOT NO.: N/A

ROLL NO.: N/A

MANUFACTURING DATE : N/A Nov /2011

SHELF-LIFE : 5 YRS. Nov /2016

We certify that the product,

TW-1091-4

MULTI PLASTIC RETARDER

was manufactured, inspected and Conforms to specifications
applicable to the product.

Signature: 

Title: SHIPPER

AK
TSS # 7306-RET/09